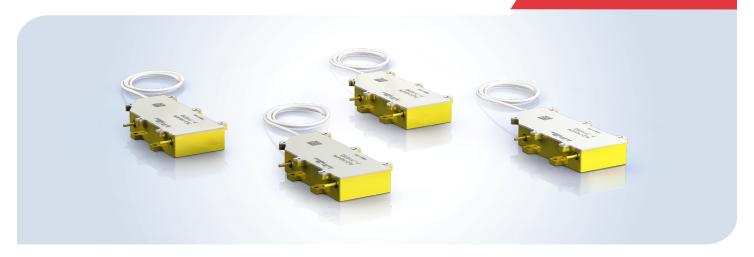


# PLD-212-970, 105 W

## Multi-mode Fiber-coupled Diode Lasers

#### **NEW PRODUCT**





### **Applications**

- Amplifier Pumping
- Laser Pumping
- ▶ Graphic Arts / Printing
- **▶** Illumination
- ▶ Direct Diode Lasers
- ▶ Material Processing
- ▶ Medical & Dental
- ▶ Photovoltaics

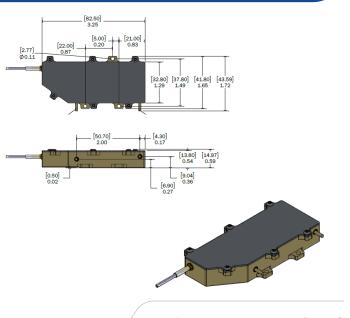


### **Features**

- ▶ 970 nm Center Wavelength
- ▶ 105 W Output Power
- ▶ High Reliability
- ▶ Robust Compact Package
- ► Wavelength Stabilization and Dichroic Options
- ► 0.16 NA into 110 µm Fiber Core Diameter

IPG Photonics' PLD-212 fiber-coupled diode lasers provide up to 105 W of output power within 0.16 NA. PLD-212 diode features include a 110  $\mu$ m fiber core diameter and 970 nm center wavelength. Wavelength stabilization and dichroic options are also available.

IPG's best-in-class diode technology offers an ideal combination of power, reliability and form factor. We manufacture to rigorous telecom-grade standards in the world's largest high power diode fab. Each wafer is individually qualified, which sets IPG apart from alternative industrial pump products using short-lived diode bars and bar-stack technologies. PLD-212 diode lasers are preferred for fiber amplifier and laser pumping, material processing and direct diode applications.



The Power to Transform®



# PLD-212-970, 105 W

# Multi-mode Fiber-coupled Diode Lasers

Optical and Electrical Characteristics <sup>1</sup>	PLD-212
Center Wavelength, nm	968
Center Wavelength Tolerance, nm	± 5
Output Power, W	105
Spectral Width (FWHM), nm	4
Slope Efficiency, W/A	5
Minimum Efficiency, %	50
Threshold Current (I <sub>TH</sub> ), A	1
Operating Current (I <sub>OP</sub> ), A	14
Operating Voltage, V	13.3
Recommended Case Temperature, °C	25
Power Shift with Operating Current, W/A	7.4
Wavelength Shift with Operating Current, nm/A	0.5

<sup>&</sup>lt;sup>1</sup>Typical performance data measured at 14A, 25°C.

Fiber Core Diameter, μm	110
Fiber Cladding Diameter, μm	125
Fiber Buffer Diameter, μm	230
Beam Numerical Aperture (90% power)	0.16
Fiber Length, mm	190
Minimum Fiber Bend Radius, mm	30

### **Maximum Ratings**

Operating Current (I <sub>op</sub> ), A	14
Reverse Voltage, V	7.5
Case Temperature, °C	5 to 70
Storage Temperature, °C	-20 to 60
Lead Soldering Temperature (10 s max) °C	300
Relative Humidity, %	85

+1 (205) 307-6677

sales.us@ipgphotonics.com

#### www.ipgphotonics.com

MAX. AVERAGE OUTPUT POWER: 210 W WAVELENGTH RANGE: 900-980 nm

DANGER - INVISIBLE LASER
RADIATION AVOID EYE OR SKIN
EXPOSURE TO DIRECT OR
SCATTERED RADIATION
CLASS 4 LASER PRODUCT
IEC 60825-1:2014

Legal notices: All product information is believed to be accurate and is subject to change without notice. Information contained herein shall legally bind IPG only if it is specifically incorporated into the terms and conditions of a sales agreement. Some specific combinations of options may not be available. The user assumes all risks and liability whatsoever in connection with use of a product or its application. IPG, IPG Photonics, The Power to Transform and IPG Photonics' logo are trademarks of IPG Photonics Corporation. © 2019 IPG Photonics Corporation. All rights reserved.